



**Agreement
for the appropriate re-stamping of materials
and products for marine equipment and structures according to
Lloyd's Register Rules and Regulations for the Classification of Ships**

Between the company:

**UnionStahl GmbH
Europaallee 21
47229 Duisburg**

and

**Lloyd's Register EMEA
Überseeallee 10,
20457 Hamburg, Germany**

is agreed that employees as mentioned in UnionStahl procedure "QMA 13 – Umstempelung Rev.12" are entitled for the re-stamping of LR grade materials with quality certificates by Lloyds Register Rules and Regulations, Part2, Ch.1 and in dependence on EN 10204 / 3.2.

For:

- ☐ Marking/stamping of material samples intended for testing
- ☒ Transfer of ID markings during processing

The agreement requires a check of the identity of the material/blanks against the related certificates and compliance with the applicable Lloyds Register Rules and Regulations, Part2. The ID markings must be transferred prior to removing the original ID marking. The ID marking transfer to be validated by the entitled employee by adding his personal stamp.

For the transfer of ID markings of material with quality certificates according to EN 10204 / 3.2 which are not certified by Lloyd's Register, a specific approval by Lloyd's Register Hamburg and the certifying society of the 3.2 certificate need to be obtained.

Marking transfer shall include at least:

- Quality of Material (e.g. LR Grade)
- Heat and plate no.
- Manufacturer Work (abbreviation)
- Personal stamp of entitled employee
- LR Brand stamp (only in case of LR 3.2 Material)

For a complete traceability of the material/blanks, an ID marking transfer record needs to be completed for each re-stamping.

This ID marking transfer record shall include at least:

- Quality and size of the raw material
- Heat/plate/sample no.

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- manufacturer and name of fabricating works
- makers certificate no.
- number of blanks and their dimensions
- date of re-stamping
- applied ID markings
- personal stamp of entitled employee
- this certificate Number (LR reference)
- Sign of UnionStahl representative

The ID marking transfer record and original material certificates must be presented at the final acceptance and certification (Client).

LR will not issue an additional LR certificate but verify and sign the ID marking transfer record if requested.

LR must have access to the marking transfer record if required.

A copy of each marking transfer record has to be send to LR E-Mail:
ham.approvalsandmaterials@lr.org

Changes of company structure, QM processes or in the entitled persons need to be communicated to Lloyd's Register EMEA, Hamburg without delay.

This agreement is valid for five years until 06.03.2027 and subject to annual verification.

This certificate is only valid in combination with the latest version of UnionStahl procedures:

QMA 13 – Umstempelung Rev.12 08.12.2021
QA – 01 Umstempelung 3.2 durch QS Rev.00 27.01.2022

Qualified personnel with name and stamp sign can be found in these procedures.

Issued at
Hamburg, 07.03.2022



J. Bette
Lloyd's Register EMEA

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