

## Certification for cutting, punching and modelling

**BeSLF-1090-2.00049.GSIDu2018.005**

The independent third party  
**GSI mbH, SLV branch Duisburg**  
has evaluated the prerequisites for a production process relating to cutting, punching and modelling at your company, on the basis of the relevant technical specification(s) defined in the following,  
and has for this purpose evaluated the associated organisation of the factory's own production control.

<b>Company</b>	<b>UnionStahl GmbH Europaallee 21 47229 Duisburg</b>
<b>Production site(s)</b> <small>(of the company)</small>	<b>UnionStahl GmbH Europaallee 21 47229 Duisburg</b>
<b>Product(s)</b>	Up to and including EXC3 according to EN 1090-2
<b>Cutting process(es)</b>	Thermal cutting, laser, plasma, autogenes cutting
<b>Preliminary products</b> <small>(material group(s) pursuant to ISO 15608)</small>	1.1, 1.2, 1.3 acc. to DIN CEN ISO/TR 15608
<b>Product thickness</b>	4 mm – 20 mm (Laser) 10-250 mm
<b>Responsible supervisor</b> <small>(title, first name, last name, date of birth, qualification)</small>	Patrick Maseberg, born 1987-11-30
<b>Representative</b> <small>(title, first name, last name, date of birth, qualification)</small>	Andrea Haack, born 1967-02-28
<b>Certification</b>	Based on the provisions of the following technical specifications the following requirement(s) was (were) fulfilled for cutting, punching and modelling:  Requirements for personnel and production technology pursuant to <b>EN 1090-2: 2018, no. 4, 5, 6.1 – 6.5.1, 6.6.3; 6.7 – 6.8</b>  Functioning system of factory-internal production control pursuant to <b>EN 1090-1: 2009+A1:2011, no. 6.3 and Annex B</b>
<b>Valid from</b>	<b>2018-05-17</b>
<b>Next regular inspection</b> <small>(see overleaf)</small>	<b>2025-05-23</b>
<b>Validity period</b>	This certification will remain valid for as long as the provisions of the aforementioned technical specifications themselves or the production conditions at the production site(s) do not change significantly.
<b>Comments</b>	A CE-mark for components or assembly groups can only be provided by the manufacturer named in the EC Certificate of Conformity pursuant to EN 1090-1: 2009+A1:2011.
<b>Place and date of issuance:</b>	<b>Duisburg, 09.08.2022</b> Weißenberg, JJ

